



The Canadian Locksmith



How-Do-We-Do-That?

Kubota Keys as seen on previous page

1. Kubota Plastic Head 459A
Use Ilco blank HD56 or X84
First cut from .200" to .275" to a depth of .235".
Second cut from .450" to a depth total of .275".
Cut from shoulder to tip the remainder of the blank to a depth total of .590, on both sides of the blank.
2. Kubota key no markings.
Use Ilco blank 1539
First cut from .160" to a depth of .175"
Second cut from .260" to a depth of .175".
Third cut from .360" to a depth of .215".
Fourth cut from .460 to a depth of .195".
3. Kubota Key S8077
Use Ilco blank HD56 or X85.
4. Kubota H32412
Use Ilco blank 1540
First cut from .170" to .180" to a depth of .255".
Second cut is the with of the blank.
Third cut from .275" to .285" to a depth of .215.
Fourth cut bring spacing to .400" and the depth to .255"
Fifth cut from .470" to tip at a depth of .235".

For keys No. 6, 7, 8, 9, and 10, contact Blue Dog The Key Company, at 888 ODD BLANKS

Update

Taken from ClearStar Forum.
Customer just came in looking for

a copy of his one year old Kubota tractor. It used a Honda 8 cut, 6 depths blanks such as ILCO X214. First one I have seen.



Left Key Kubota Part # 18510-63720
Right Key Kubota Part #T0270-81820 Ilco X214



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Kubota Information

Kubota Key Part numbers

Key 2 # 6671155240

Key 5 # 37410-55150

Key 8 #55364-41180

Key 9 #15248-63700

Key 10 # RC101-53630

Measurements for the Kubota Key at the bottom left-hand side on page 16.

Measurements while in the Jensen KeyCrafter.

Spacings:

1 .180"

2 .270"

3 .250"

4 .220"

5 .415"

6 .490"

7 .570"

8 .650"

Depths

1 .345"

2 .315"

3 .330"

4 .330"

5 .345"

6 .330"

7 .315"

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