



## How-Do-We-Do-That?

To replace lost keys for A.R.E. LSII Series Palm Lock used on hard tonneau covers for today's pickups.

When a key is lost, the lock can be picked. Use your tension wrench in the top of the keyway, turning counter-clockwise. Use your pick in the bottom of the keyway. We used the one shown in the picture on the next page.

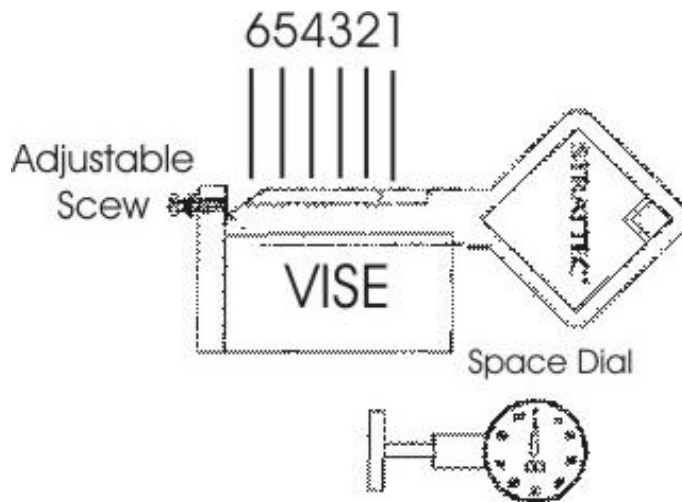
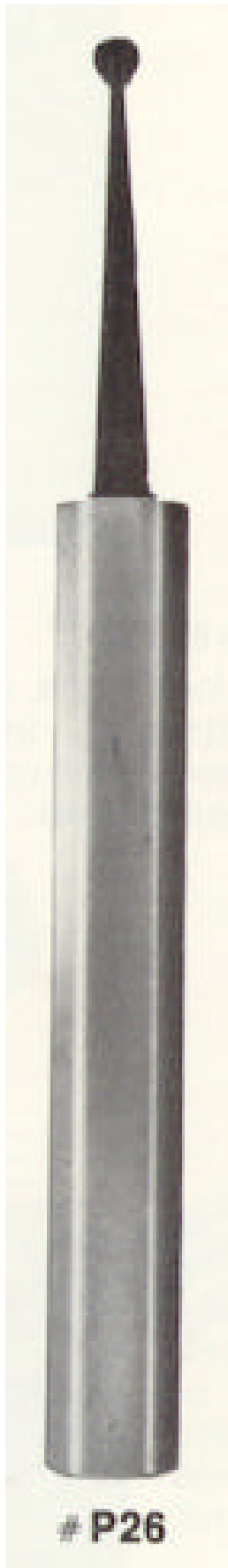
A.R.E told me there are only 20 different keys used. It makes sense to make a set of twenty keys. When doing so, make the cuts only on one side. Only the customer's key should be cut on both sides. Use the tryout keys only for your own.

The following are blanks, which could be used when you do not have the Strattec blanks. Ilco TA24, TA25, X137, HD58.

After removing the cylinder from the Palm lock, it is very easy to make a key. See the picture below. Insert your blank and see which cut and depth you have to make. The face cap does not have to be removed. This Palm lock is code # 15.

Arnold





Use the above picture when using a Jensen Key Crafter. Key blank has to be lined up on the tip. Cuts are still from shoulder to the tip.

Spacings:

1	.540
2	.630
3	.720
4	.810
5	.900
6	.990

Depths:

1	.289
2	.263
3	.238
4	.213
5	.188
6	.164

The following measurements are provided by Blackhawk Products

Spacing:

1	.263
2	.355
3	.447
4	.540
5	.632

6	.724
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Depths;

1	.289
2	.263
3	.238
4	.213
5	.188
6	.164

Codes

X0001	242421
X0002	242443
X0003	311324
X0004	113134
X0005	423244
X0006	442334
X0007	243134
X0008	112331
X0009	132313
X0010	344234
X0011	131212
X0012	242324
X0013	134342
X0014	132442
X0015	313443
X0016	224224
X0017	133242
X0018	131222
X0019	112442
X0020	131344

Cuts

The above codes are the only 20 codes used on the A.R.E. Palm locks at this moment.

Blanks that could be used.

ILCO TA17 TA18 TA24 TA 28 X137

The information on those 3 pages is used with permission of the following companies.



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